Troubleshooting in Immunohistochemistry with their Remedies

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ABSTRACT

Aim: The aim of the present study was to review the importance of various steps involved in immunohistochemistry (IHC) and highlight the troubleshootings encountered at each phase of the procedure with possible remedies.

Introduction: Immunohistochemistry is often employed to explore tissue/cell antigens that vary from amino acids, proteins, infectious agents, and specific cellular group in health and disease. It is a vital tool for scientific research and also an adjunct technique for the exclusion of differential diagnosis that may be missed by routine stains. Although IHC is well practiced, there are several hurdles that could be encountered during each step of immunohistochemical procedure, i.e., preparation of slide to incubation with antibodies, interpretation and quantification of the desired expression that finally influences the staining of tissue.

Clinical significance: An accurate and proper diagnosis of a pathology is key for the successful treatment by a clinician/surgeon, as IHC acts as an adjunct in the diagnosis of challenging lesions. Hence, it is absolute necessary for a pathologist to have a thorough knowledge of immunohistochemical procedure and remedies to overcome the hurdles encountered during the procedure to obtain an ideal IHC-stained slide for diagnosis.

Keywords: Analytical phase, Antigen retrieval, Immunohistochemistry, Postanalytical phase, Preanalytical phase, Remedies, Troubleshooters.

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INTRODUCTION

Immunohistochemistry is a well-known adjunctive method for the routine histopathology in the diagnosis

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of diseases and research. It has drastically improved the outlook for advanced diagnostic tests. Although various advanced techniques like flow cytometry, in situ hybridization, and molecular diagnostic tests have come in vogue, diagnostic problems that occur in routine histopathology are yet to be addressed. Immunohistochemistry is the most commonly employed tool for the enhancement and identification of the localization of an antigen in formalin-fixed paraffin-embedded (FFPE) tissues. Theoretically, IHC seems to be quite a simple technique, but in reality, there are too many hurdles we might as well encounter during the initial step to end of the procedure. This can be compared with churning a new recipe that involves trial and error with many permutations and combinations along with expertise to standardize. As we know, there are many confounding factors that can influence the configuration of the antigens and epitopes. This in turn can impact the quality of the staining and interpretation. Hence, it is important to standardize the procedure with the background of thorough knowledge on the technical aspects of an IHC staining along with the importance of ongoing quality control. So, this review focuses on the troubleshooting encountered during each phase of immunohistochemical procedure along with their counter measures from our personal experience and literature search. As we know, the quality of IHC staining is influenced by several factors such as preanalytic, analytic, and postanalytic variables. For better understanding, the above-mentioned sequence is abided with (Flow Chart 1).^{1,2}

PREANALYTIC PHASE

It is an initial phase of IHC procedure that involves various steps of tissue preparation from collection of the sample, to fix and process. This facilitates to prepare the tissue blocks for the sectioning and final treatment with antibody. This phase might pose several problems resulting in false-positive and false-negative results. Thereby, we address the remedies in Table 1.

 Handling and grossing of the tissue: This step, although initial, is crucial to ensure the quality of IHC staining. Tissues ready for processing need to have a minimum thickness of 2 to 3 mm and not be crowded in the tissue holders. The fate of the IHC will

Flow Chart 1: Troubleshooters in immunohistochemistry at different phases of procedure

Troubleshooters in IHC (A) Preanalytic phase (B) Antigen retrieval (C) Postanalytic phase Control performance Tissue handling and grossing • Choice of antigen retrieval solution Handling of tissue · Method of antigen retrieval Interpretation of and IHC slide · Nature of excised tissue · Grossing of the tissue Reporting Blocking • Time between excision and fixation Of endogenous biotin Nonspecific antigens Fixation and processing · Choice of diluent for primary antibody Type of fixative · Buffers for rinsing Duration of the fixation Incubation with antibodies
Primary antibody • Thickness of the tissue block • Physical properties of the processing Secondary antibody methods · Chemical properties of the processing methods Chromogen and counter staining Selection of chromogen · Temperature of embedding • Incubation with chromogen Preparation of slides Poust chromogenic enhancer Sectioning Counterstaining Drying of slides Deparaffinization

Table 1: Troubleshooters and their remedies during preanalytical phase

(A) Preanalyt	tic phase ¹⁻⁸		
Steps	Problems/causes	Re	emedies
Fixation	Delayed fixation		
	 a. An ↑sed proteolytic degradation results in weak or absence or irreversible staining which in turn depends on the antigen Results in nonspecific binding to unrelated molecules due to proteolysis 	a.	Postsurgery, organs and solid tumors need to be grossed immediately and fixed within 30 min to ensure rapid onset of fixation
	Prolonged fixation		
	Secondary shrinkage, negative or weak staining, excessive cross-linking and contamination of the tissue	a.	Although overfixed, tissues should have a set of three slides with progressive doubling of the time of exposure to protease or heat-induced epitope retrieval. Increase the antibody concentrations, prolong the
			incubation of the reagents, or amplify the signal
	b. Antigen masking/loss of cellular morphology	b.	Proper AR using recommended timings and solutions for each antibody given in the datasheet
	Underfixation (short time fixation)		
	 Nonspecific staining—unfixed tissues tend to bind all the reagents nonspecifically 	a.	Tissues have to be sliced to thin sections of 2–3 mm
	 Edge staining: variation in the fixation at the edges and center of the tissues (Halo effect) 	b.	Fixative to tissue volume ratio should be 1:9 parts
	c. Ungrossed tissue results in gradient of staining on edge than the center of the tissue	C.	Tissues have to be sliced to thin sections of 2–3 mm
Preparation	Excessive staining due to improper slide preparation		
of slides	a. When tissue sections are allowed to dry out	a.	Reduce incubation time; incubate in a humidified chamber.
	 Sections not completely deparaffinized/dewaxed (loss of tissue morphology) 	b.	Use fresh dewaxing solutions
	c. Slide adhesive inappropriate or too thick	C.	Use adhesives specific for IHC or positive charged slides
	d. Tissue section too thick	d.	Prepare thinner sections of 3–4 µm
	No staining		
	Use of charged slides with expiry date	а.	Check the manufacturer's expiry date and discard the slides; use new set of charged slides



- be determined by standard routine hematoxylin and eosin stain or it is like "Junk in Junk out."
- Fixation: It is a well-known fact that to define the morphology and cellular details including specific distribution of molecules in a tissue, an immediate tissue fixation is pivotal, as it maintains the integrity of a cell and prevents autolysis.³⁻⁵

In the field of IHC, fixation is required to localize and optimize accurately the presence of antigens and the distribution of the various epitopes (antibody binding sites) on which the principle of IHC is dependent. The fixative can veneer epitopes and result in the loss of their immunoreactivity. Therefore, the choice of suitable fixative plays a very important role in the success of immunohistochemical staining. A choice of fixative varies from antibody to antibody, but the most commonly preferred fixative for most of the tissues is 10% neutral buffered formalin. It forms cross-links or covalent bridges between and within proteins and nucleic acids, forming hydroxyl methyl groups that contains an active hydrogen or primary tertiary amines that further leads to condensation reaction,⁴ while fixation in alcohol results in poor staining of the epithelium and connective tissue. Alcohol fixes tissues but causes severe shrinkage. Therefore, alcohol is not recommended as a substitute for formalin except in extreme emergencies. It also makes the tissue brittle.⁶ It is necessary to preserve antibody binding sites (epitopes) for their accessibility and ability to bind antibodies. Thus, the choice of suitable fixative can influence the success of IHC. Also, concentration and duration of the fixative can equally impact the staining. One excellent indicator of poor fixation is the loss of details of extravasated red blood cells. ^{2,7} Variation in the timings of fixation can affect the antigenicity of a tissue like delayed fixation, short fixation, or prolonged fixation (Table 1). In order to avoid errors, formalin should be used as a standard fixative.

- Processing: "Tissue processing" is a consecutive step postfixation to make the tissue suitable to embed in a wax that will enable microtome sectioning of the tissues. At this juncture, problems may be triggered at various points, from embedding of the tissue to quality control.
- Preparation of slides: This step in the IHC is basic and crucial. It is defined as a skilled process to cut the tissues into ultrathin sections of 3 to 4 µm (Fig. 1E). These sections have to be floated in a water bath and lifted on charged slides or on the slides with poly-L-lysine adhesive material. It is recommended that the section has to lie flat on slide in order to avoid air entrapment. However, thicker sections pose difficulties during interpretation as a multilayered cell artifact. Ideally, commercially available charged

glass slides are recommended for IHC staining that come with positive and negative charges. The positive charges of a slide attracts the negative charges of tissue proteins formed due to the formalin fixation and prepares the tissue for antigen retrieval (AR). The tissues picked on the charged slides have shelf life depending upon the type of antibody.

Furthermore, it is subjected for dewaxing (Fig. 1F) and dehydration. The slides have to be kept at room temperature for minimum of 15 minutes and kept in upright position to drain the excess water. Before the initiation of staining, slides have to be heated at 60°C for 30 minutes.

ANALYTICAL PHASE

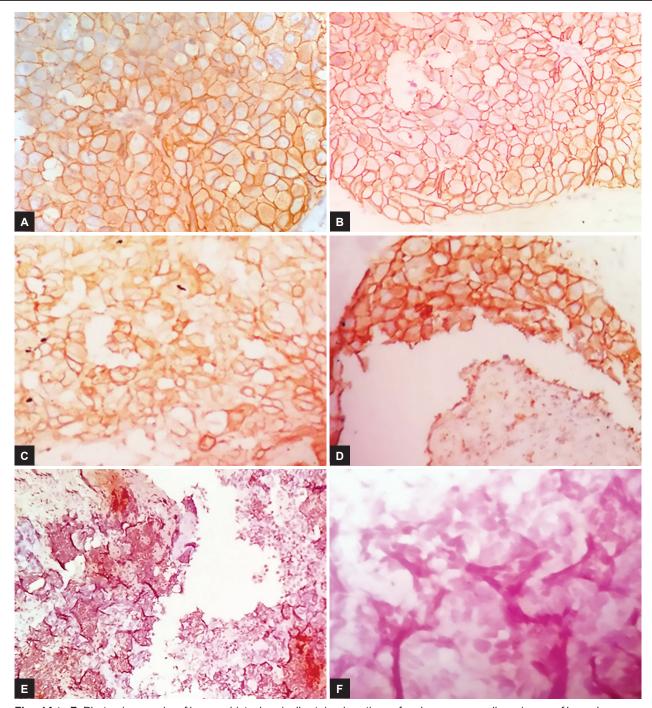
Antigen Retrieval

The principle of AR is to unmask the antigens from FFPE-sectioned tissues to achieve the successful staining by high-temperature heating at/above 120a by treating the FFPE tissue with strong alkaline solution (buffers) (Figs 1A and B and Tables 2 and 3). Although AR facilitates detection of antigens, background staining or antigen detection in unusual locations is not uncommon with harsh AR methods and can preclude diagnostic interpretation. 910

There are various confounding factors like choice of solution, method, duration of AR, restraints, possible false-positive staining, and the mechanism of AR. All of these can influence the AR in IHC for better antigenantibody bonding. As mentioned earlier, buffers and methods vary from antibody to antibody and not all antigen structures which are altered by formalin can be restored using conventional AR protocols. Therefore, a "test battery" can be used to set up an optimal AR protocol for those antigens under analysis.¹⁰

Even though the technique of AR is very simple, it is essential to understand the mechanism and factors that can influence the efficacy of IHC staining. Two major factors, the heating conditions (temperature and time) and the pH value of the AR solution, are important. To achieve a better staining in IHC, a "test battery" approach is recommended. Test battery is a rapid screening approach to develop an optimal protocol for any antibody to be tested. It is an important step in achieving the maximal retrieval level for formalin-masked antigens with a varied fixation timings, to standardize and improve the immunostaining results and false-negative staining. 9-12

Higher temperature AR treatment for few proteins might cause a negative staining of IHC. In such cases, a lower temperature heating treatment or a combination of retrieval protocol (heat and enzyme digestion) may yield better results than the individual method.⁹



Figs 1A to F: Photomicrographs of immunohistochemically stained sections of oral squamous cell carcinoma of buccal mucosa showing variation in the staining of antibody ERBB2 due to problems encountered at various stages of IHC procedure: under 100× magnification. (A) Citrate buffer AR solution for ERBB2 antibody showing minimum nonspecific background staining. (B) Ethylenediaminetetraacetic acid buffer AR solution for ERBB2 antibody showing high background staining. (C) False-positive staining—without quenching. (D) True-positive staining—with quenching. (E) Folded tissue showing nonspecific staining. (F) Negative staining due to improper dewaxing

Quenching/Blocking

Quenching helps to avoid or minimize the false-positive staining (incorrect identification of positive signal) that can occur due to the following reasons (Figs 1C and D and Table 3)^{13,14}:

• The presence of abundant endogenous peroxidase in red blood cells, granulocytes, and neurons as noted in liver, kidney, and vascular areas

- The presence of endogenous biotin interference
- Nonspecific ionic interactions
- Nonspecific hydrophobic interactions

One of the clinchers in IHC standardization has been the exposure of endogenous biotin as an impenetrable factor along with measures to minimize its contribution to cause staining errors. To visualize epitope antibody interaction, chromogenic detection methods use a



Table 2: List of AR methods			
Method of AR ^{9,10}	Buffers and pH recommended		
Protease digestion:	Pronase		
enzyme-induced	Trypsin		
epitope retrieval (EIER)	Ficin		
	Pepsin		
Heat-induced epitope retrieval (HIER)			
a. Water bath	a. 0.1 M ethylenediaminetetraacetic acid at pH 8		
b. Autoclave	b. Calcium chloride		
c. Pressure cooker	c. Magnesium chloride		
d. Microwave	d. 0.1 M citrate buffer at pH 6		
e. Steam heating	e. 0.5 M Tris base buffer at pH 10		
f. Automated (online	f. 0.05 M glycine-HCl buffer		
retrieval)	g. 1% periodic acid		
	NOTE: Above-mentioned buffers can		
	be used with any of the AR methods		

conjugated peroxidase enzyme. This enzyme activity has to be blocked to avoid nonspecific staining (Fig. 2). 14,16

Endogenous peroxidase: The presence of peroxidase or phosphatase in the tissue can be identified by treating the tissue with 3,33-diaminobenzidine. Postrehydration, the tissue imparts brown color. To overcome the endogenous peroxidase activity in IHC, tissues have to be treated with 3 to 10% of H₂O₂ for 15 to 20 minutes at room temperature before incubating with horseradish peroxidase (HRP) conjugated secondary antibody so as to quench the endogenous peroxidase to lessen the nonspecific staining. Another reagent phenylhydrazine is capable of blocking the endogenous peroxidase activity and thus prevents the background adsorption of HRP and enhances the IHC staining. To

Table 3: Troubleshooters and their remedies during analytical phase

Analytical phase ⁹⁻²⁷		
Steps	Problems/causes	Remedies
Quenching/blocking	Excessive background staining	
	a. Omission of endogenous blocking step	a. Repeat the procedure with quenching
	b. Inadequate protein blocking	b. Increase concentration of blocking agent and use a different blocking agent
	c. Inadequate blocking of endogenous avidin- binding activity	c. Use an avidin-biotin blocking step or nonavidin-biotin detection method
	d. Inadequate blocking of endogenous biotin	d. Use an avidin-biotin blocking step or a nonavidin-biotin detection method.
	e. Blocking serum from improper species	e. Use blocking serum from the same species as the link (secondary) antibody
Incubation-primary	Excessive background staining	
antibody	a. Concentrated form of primary antibody	a. Retitrate primary antibody
	b. Prolonged primary antibody incubation period	b. Reduce incubation time
	c. If primary antibody is from a similar or identical species as the test tissue (e.g., mouse on mouse)	c. Use specific protocols (i.e., MOM or similar kits) or additional blocking steps
	d. Either inadequate buffer washes—inappropriate buffer ion concentration	d. Modify ionic strength of the buffer solution
Incubation-secondary	Excessive background staining	
antibody	a. Increased concentration of secondary antibody	a. Prepare and formulate fresh solution from fresh stoc
	b. Increased incubation period with secondary antibody	b. Standardize the timings of incubation
	c. Insufficient buffer washes	c. Perform proper buffer washes for 5 min
	Recognition of endogenous immunoglobulins by secondary antibody	
	d. Contamination of primary antibody solution by microbes	d. Add antimicrobial agents, maintain proper storage systems for reagents
Chromogen and	Excessive background staining	
counterstain	a. Increased concentration of chromogen	a. Reduce concentration of chromogen
	b. Treatment of slide with chromogen for longer duration	b. Reduce incubation time with chromogen
	c. Insufficient buffer wash	c. Increase the duration of buffer wash
Counterstain	a. Conceals the IHC reaction	a. Preferential use of a different counterstain that does not interfere with IHC staining
	b. Increased flakes/crystals of hematoxylin	b. Demount the slide and clear the slide with xylene and repeat the step of counterstaining with hematoxylin

Fig. 2: Checklist for an ideal immunohistochemical staining

- Endogenous biotin interference: This is caused by the biotin (vitamin H) present in the living cells predominantly seen in cells of liver, kidney, heart, brain, and lung tissues. Biotin present in the cells utilizes tetrameric biotin-binding proteins from avidin, streptavidin resulting in high background staining/nonspecific staining. This can be prevented by treating the tissue with avidin before the streptavidin incubation or bind all endogenous biotin moieties with excess streptavidin, then block remaining streptavidin biotin-binding sites with free biotin followed by distilled water wash.¹⁴
- Nonspecific ionic reactions: The working antibody and test tissue contain net opposite charge leading to ionic interactions that in turn results in nonspecific staining of the tissue. Ionic interaction can occur either due to van der Waals forces or weak electrostatic reaction between dipolar molecules. To prevent this ionic strength of an antibody, diluent buffer or fixative can reduce the ionic interaction, thus reducing the nonspecific staining; but this can weaken the action of monoclonal antibodies than the polyclonal type. 15,16
- Nonspecific hydrophobic interactions: Hydrophobic reactions can also increase the nonspecific staining due to the neutral side chains of several amino acids. This can be prevented by choosing an appropriate heat-inactivated normal serum or bovine serum and also reagents like nonfat milk, casein, Tween 20, Triton X100 or by increasing the pH of the diluent used.¹⁴

Choice of Diluent, Dilution of Antibodies, and Incubation of Antibodies

Many of the antibodies for IHC studies are available in concentrated forms; these need to be diluted before the incubation to get appropriate results. As true and false positivity of immunostain could be affected by the tittering of the antibodies of concern, buffer solutions are used to dilute before using these antibodies as a diagnostic or research marker. The ideal dilution of the primary antibody is the titer with highest ratio of specific reaction to background labeling (i.e., signal to noise). The ideal titer should be able to produce noticeable differences in the labeling intensity within samples in such a way that strong and weak positive reactions are distinguishable from the negative reaction, as these ranges of labeling are utmost important in diagnosis and prognosis.

Antibody dilutions of one type of tissue might not be the same as another type. To start with, the dilution of antibodies, the manufacturer's data sheet on antibody performance can be used as a guide for initial dilution. The working concentration of primary antibody should be 1 to 5 mg/mL and for secondary antibody, 5 to 10 mg/mL, depending upon the type of antibody and quality of the same. This can be reduced with AR procedures.

Primary Antibody

Primary antibody is the principal step employed for the detection of specific marker in tissues. Selection of proper antibody of test with analytical conditions that are applied to the analyte has an impact on the IHC staining. Every new antibody subjected to IHC for diagnosis and research purposes must be technically optimized prior to the actual procedure. The antibody must subsequently be validated, providing data of the diagnostic sensitivity and specificity, using the protocol identified and selected. The primary antibody has to be incubated for 1 hour at room temperature (37fC) and it varies according to the antibody reactivity. The intensity of staining depends upon various factors such as duration of tissues preserved in formalin, time, and pH, and antibody can lose



its potency for target epitope due to protein degradation and denaturation. ¹⁶ It can be corrected by maintaining the antibody diluent at 7.0 to 8.2 pH and using the consistent time and temperature during incubation. The optimal primary antibody titration depends upon various factors like choice of appropriate AR, tissue for positive and negative immune-reactivity and also on the storage. Immunohistochemical staining intensity by many antibodies decreases after long-term storage in formalin fixative due to the lack of epitopes in the tissues. ¹⁸

Secondary Antibody

The commonly used secondary antibodies are affinity purified antibodies. They show an affinity on nontarget antigen of the same epitope that results in secondary antibody cross-reactivity. ¹⁴ Choosing secondary antibody against the host species of primary antibody prevents its cross-reactivity, e.g., if primary antibody in mouse is IgG2a, then antimouse IgG2a can be used. ¹⁶ Saline with tween 20 plus 5% normal goat serum for 1 hour at 37°C reduces the concentration of secondary antibody. ¹⁶ In specific concentration, secondary antibody attaches the primary antibody for detection of antigen. But in high concentrations, the secondary antibody will produce high background staining and reduce antigen detection. ¹⁴ This can be prevented by maintaining the proper optimal concentration of the same. ¹⁶

Chromogen and Counter staining

The antigen—antibody reaction is usually not visible under the microscope unless labeled. The most common labels are enzymes, particularly peroxidase and alkaline phosphatase. Each enzyme has specific substrates and chromogens to produce a colored precipitate. The commonly used chromogens in IHC produces brown, red, or blue color to the immunoreaction. The selection of development of reaction product depends upon numerous factors like intensity of reaction, localization of antibody, presence or absence of endogenous pigments, and type of mounting media. Most of the laboratories prefer peroxidase as labels over alkaline phosphatase due to its increased sensitivity.¹⁹

The chromogen of choice in the absence of endogenous pigments for peroxidase labels is usually 3,30-diaminobenzidine tetrachloride that is insoluble in organic solvents, resulting in enhanced staining of the tissue. In case of high activity of endogenous peroxidase or the presence of melanin pigment other chromogens like 3-amino-9-ethylcarbazole or alkaline phosphatase should be used to avoid high background staining.¹⁹

To improve on the visibility of immunoreactivity, the tissue treated with chromogen and labels can be subjected to postchromogenic enhancement by treating with copper sulfate, osmium tetraoxide, cobalt chloride, or nickel solutions. ¹⁹

Finally the postchromogenic treatment tissue slides are subjected to counterstaining, as it has high impact on the final staining and visibility of immunoreactivity. There are many counterstains available in market; to the best of our knowledge, hematoxylin is one of the best counterstain solutions used in day-to-day practice in the field of IHC.²⁰

POSTANALYTICAL PHASE

The quality of results of experimental test always depends upon the reagents, analyte, technique, controls for the test, and, finally, the interpretation of the data. The postanalytic phase depends totally on the person interpreting the slides and is skill-based rather than technical excellence. The pathologist should be well versed with the patterns of staining produced by the particular types of antibody that is subjected to test and their specific reactivity to the tissues subjected for the same. Pathologist should be in position to identify the false-positive and false-negative reactions of antibodies with tissues. This phase highlights on the importance of control performance, slide interpretation, and reporting of the IHC-stained slide.

Control Performance

Validation and interpretation of IHC stained slide depends upon the controls used for the test, like any other staining techniques as a reference. It is an essential step of quality control for IHC to validate the specific binding of particular antibody in positive and negative controls. There is no standard definition or agreement on which type of specimens or tissues to be used for positive and negative controls and sets of slides to be performed as controls.^{1,21}

"Positive control" in IHC procedure is the specimen/ tissue containing target molecules in its known location or position like cell type, intercellular organelles, nucleus, etc. Their cellular or cytomorphology would be visualized by a stain from a chromogenic molecule. The positive controls are usually anatomical control where their existence or presence of specific antigen is known prior. Also, it is not the experimental or test treatment. There are two types of positive controls, external and internal positive controls. Invariably, positive control is performed in the absence of internal control that is usually present in the test tissue sample. 21,22

"Negative control" is a tissue type which does not express the protein/antigen of our interest and its main aim is to determine the reaction visualized due to the interaction of epitope of target molecule and paratope of an antibody solution.²²

Early recognition of omission or improper usage of controls can prevent the severe problems encountered during the IHC. Hence, appropriate use of controls in IHC is must.²¹

Interpretation of IHC-stained Slide and Reporting

Interpretation of IHC-stained slide depends upon the observer (pathologist) and can vary from person to person as it becomes subjective. There is no universal method of interpreting the IHC slide, definitive cut-off to score and agree upon. It is impossible to have an appropriate cut-off value for diagnostic immunomarkers due to impractical issues. Literature search suggests 5% as a cut-off range to define positive and negative staining. Pathologists interpreting the slide should be sound with the knowledge of test antibody. Interpretation of IHC slides could be influenced by many factors: size of biopsy, quantity of target antigen in the tissue, sensitivity of primary antibody, specificity of test antigen, localization of target antigen (cytoplasmic/nuclear or membranous), controls staining and fixation of the tissue. The most common error encountered during interpretation by the observer would be false-negative result than false-positive. This can be overcome by using best internal positive control.¹⁹

Aging and Storage of the Slides

Storage of FFPE tissue sections is a common practice in most of the pathology laboratories, as it advances the efficiency, consistency and quality of tissue sections. During the process of storage, there are high chances of tissue oxidation that results in loss or reduces the specificity of antigen in the tissue toward immunoreactivity. The exact reason for loss of antigen specificity in stored sections is still unclear. But, literature search suggests that it could be due to many environmental factors like temperature, light, adhesive material, type of antibody, and localization of the antibody. Many studies have shown that nuclear markers are more sensitive to the prolonged storage of tissue. Hence, tissue sections older than 12 weeks should not be taken for immunohistochemical staining. Also, the tissues for immunohistochemical staining are dependent on the antigen, storage time, exposure to the light and temperature that are directly proportional to the staining intensity of IHC marker. 28 We can also observe yeast growth on the IHC-stained slide that is frequently seen as an artifact due to secondary contamination of stored slide in storage cabinets and slide trays. These growths can be easily identified and rectified by periodic washing of slide trays and cabinets using diluted bleaching solutions. 28,29

CONCLUSION

Immunohistochemistry is a well-known adjuvant technique for the diagnosis of pathologies and is practiced commonly in day-to-day vogue. Immunohistochemical

process involves a series of complex steps that depends upon a trial and error method by standardizing the technique for antibody of interest. So, this review has highlighted the important issues encountered during IHC procedure with their possible remedies and few cardinal rules for IHC that can help a pathologist to obtain an ideal IHC staining results in minimizing the errors.

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